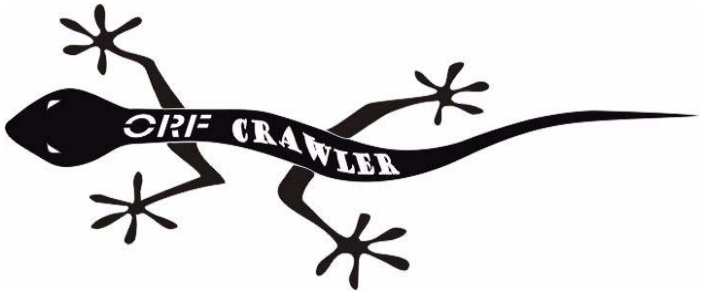


ORF

CHEVY COLORADO,
GMC CANYON
PRERUNNER REAR BUMPER
INSTALLATION INSTRUCTIONS
*2004-05 KIT # 83400

***Installation of this kit requires that Kit 10153 (3" Body Lift) first be installed**

⚠ WARNING

Appropriate tools: Use the appropriate tool for the job and ensure that it is in good condition. Failure to heed this warning may result in personal injury.

⚠ WARNING

Eye protection: Always wear eye protection when operating power tools.

⚠ WARNING

Loctite®: Performance Automotive Group recommends applying the kit Loctite® to the threads of all nuts and bolts involved in this procedure unless specified otherwise.

⚠ WARNING

Read the instructions: Before installing this kit, read and understand all procedures, warnings, cautions, and notes in this instruction sheet. Also, read the appropriate sections of the factory service manual and the vehicle owner's manual. If any of the information in these documents is unclear, DO NOT install this kit.

⚠ WARNING

Vehicle condition: This kit should only be installed on a vehicle that is in good mechanical condition. Before installing the kit, replace worn or corroded parts. If the vehicle is suspected to have been in a collision or abused, DO NOT install the kit. The components in this kit do not eliminate weaknesses that may exist in the original equipment components.

Before starting installation

> ⚠ **NOTE**
>
> Kit parts are prefaced by the word kit and appear in **bold** print.

1. Carefully read all warnings and instructions completely before beginning.

2. Verify all parts have been received in this kit by checking the parts list at the end of this document.

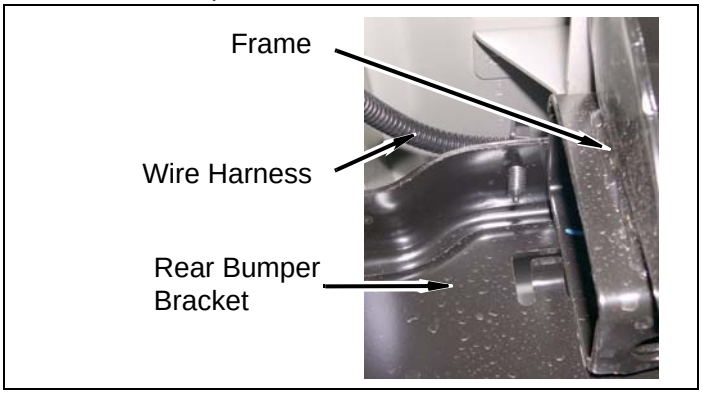
3. **Only install this kit on the vehicle for which it is specified**. If anytime during the installation you encounter something different from what is outlined in the instructions, call technical support at (928) 636-7080.

Install kit

1. Remove rear bumper.

> ⚠ **NOTE**
>
> The following instructions are for the removal of the stock rear bumper. If the 3" body lift has previously been installed, the bumper brackets will look different but the removal is the same. If installing this kit at the same time as the body lift, the Prerunner rear bumper brackets will be used in place of the brackets provided with the body lift.

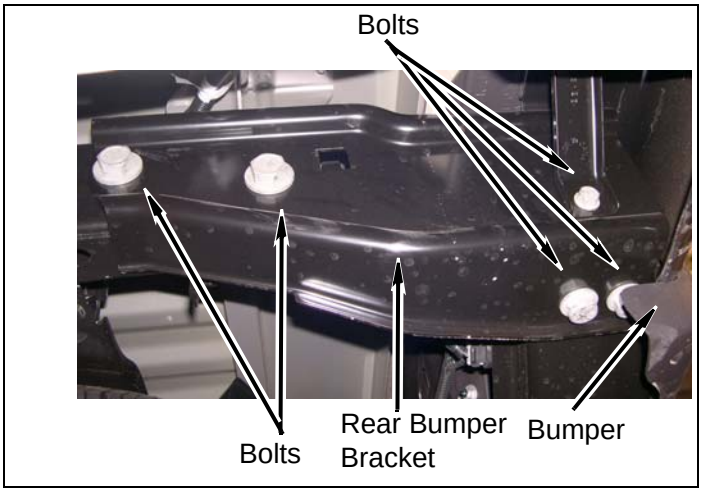
a. **Driver side:** Remove wire harness from clip and rear bumper bracket.



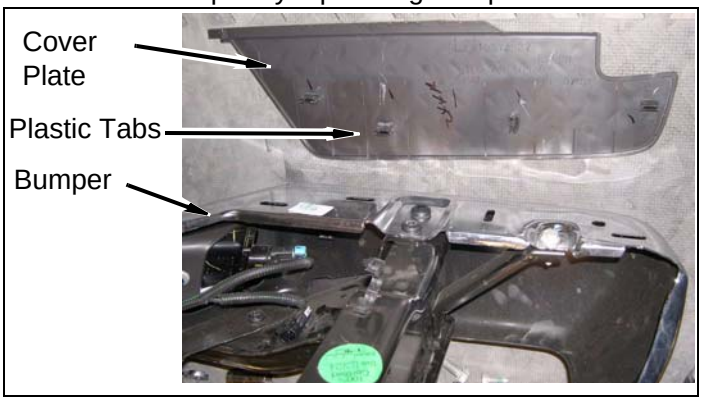
b. Remove license plate light wire harness from wire harness connector on rear bumper

c. Remove trailer tow wire harness clip from bumper.

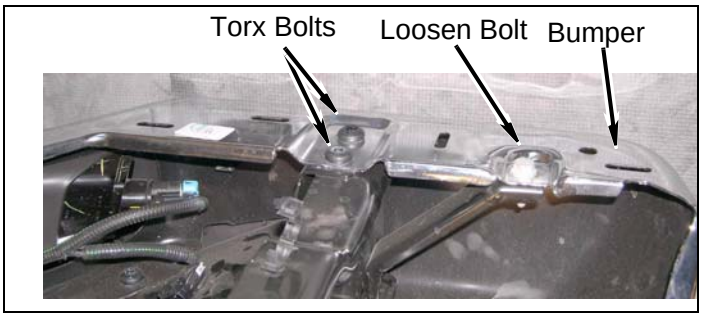
d. **Driver Side:** Remove five bolts from bumper bracket, frame and bumper.



e. **Driver Side:** Remove cover plate from top of rear bumper by squeezing four plastic tabs.



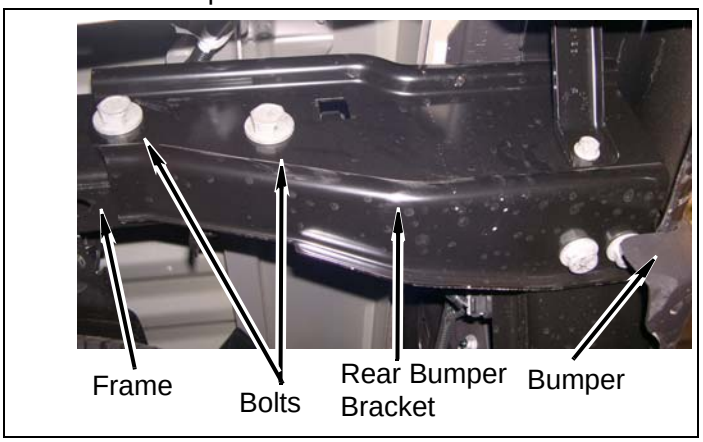
f. Remove two torx bolts and loosen bolt holding brace to bumper. Remove bumper bracket from frame and bumper making sure to support this end.



⚠CAUTION

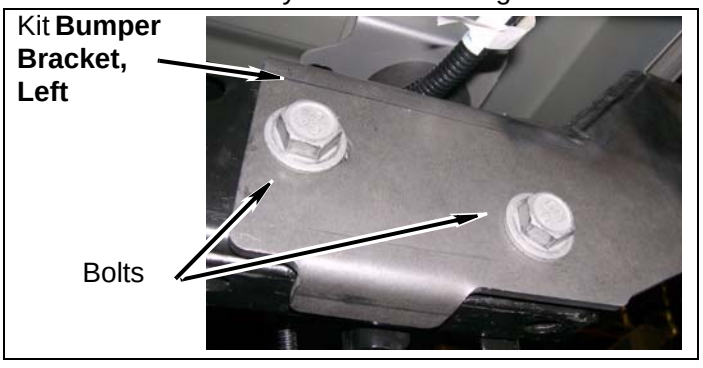
Use caution when removing the bumper. Make sure not to scratch the truck bed.

g. **Passenger Side:** Remove two bolts from bumper bracket and frame. Remove bumper and bumper bracket from vehicle.

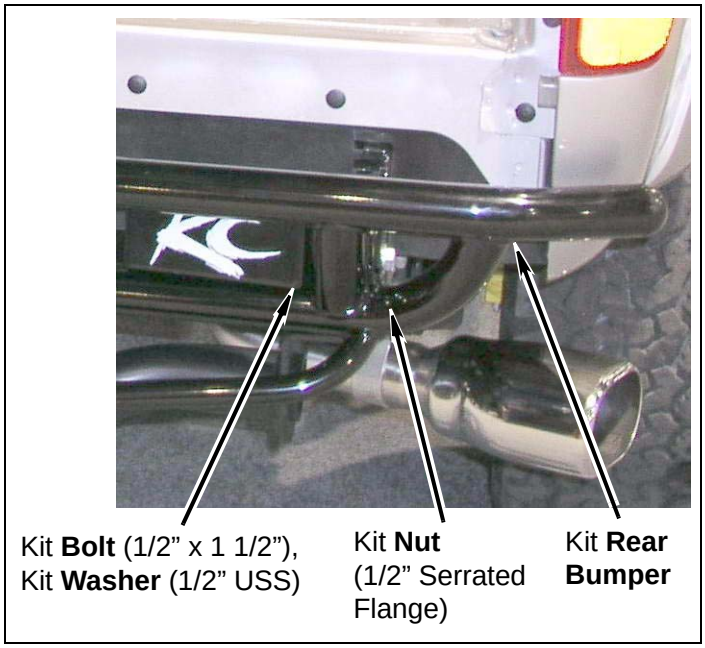


2. Rear Bumper Installation

a. Install two kit **rear bumper brackets** on frame with four factory bolts. Do Not Tighten.



3. Install kit **bumper** (Prerunner) on kit **rear bumper brackets** with four kit **bolts** (1/2” x 1 1/2”), eight kit **washers** (1/2” USS), and four kit **nuts** (1/2” Serrated).



⚠ NOTE

Most states require lights to illuminate the rear license plate. These lights can be purchased at the local automotive shop and installed in the holds provided.

Accessories

The following accessories are also available:

Kit # 83300: PreRunner Front Bumper
Kit # 87011: Multi-Light Mount Bracket
Kit # 84300: Rock Slider Side Bars
Kit # 87014: Gap Guard

83300: Rock Slider Front Bumper

87011: Multi-Light Mount

84300: Rock Slider Side Bars

87014: Gap Guard

Parts List

Qty.	Description
4	**Bolt**, 1/2”-13 x 1 1/2”
2	**Bolt**, 3/8”-16 x 1 1/2” button head stainless
1	**Bracket**, driver side
1	**Bracket**, passenger side
1	**Bumper**, rear
2	**Nut**, 3/8” serrated flange
4	**Nut**, 1/2” serrated flange
4	**Washer**, 1/2” USS

Rev. 01, Copyright 02/05 Performance Automotive Group